



Resin Cleaner 30



PRODUCT DESCRIPTION

Photocentric Resin Cleaner 30 has been optimally formulated to remove photopolymer resin, rapidly cleaning even the most intricate, detailed parts. It reduces post curing times and leaves parts shiny and dry to touch.

INSTRUCTIONS TO USE

Please read and follow the guidelines provided whilst operating this machine- if these are not adhered to, they can cause damage to your machine. Before starting the machine, ensure that:

- All buttons and switches are turned off
 - Previous Resin Cleaner has been drained from the tank
 - No liquid has splashed on exposed electronics
 - The wash unit is unplugged from the wall
 - Required PPE is worn, including lab coat, gloves, and appropriate safety glasses
- 1- Place the wash unit on a flat, stable surface.
 - 2- Please make sure your wash unit is freshly cleaned.
 - 3- Add the Photocentric Resin Cleaner 30 up to the 'Maximum Fill Level' indicator inside the tank in Air Wash L. If using Wash 99 or Wash15, fill to a level where it will not overflow- approximately 2/3 full. If you use Wash99 or Wash15, ensure to allow Resin Cleaner 30 to cool down if its temperature reaches to 65 °C (150 °F).
 - 4- Plug in the wash unit and switch on.
 - 5- Place the platform into the wash unit, we recommend washing for a maximum of 10 minutes. Washing for longer might negatively affect the final mechanical properties of printed parts.
 - 6- To end the washing process, press the power button again.
 - 7- Rinse the parts for 1 minute with water.
 - 8- Use compressed air to dry the part/(s) prior to curing. Alternatively, leave the platform to dry naturally for 1-2 hours.
 - 9- We recommend 1 hour post curing time in Photocentric Cure units. However, depending on the resin this time might change to achieve ultimate mechanical properties.
 - 10- Once hydrometer reading reaches 1.02 it is the recommended time to change your resin cleaner. However, based on your process you can investigate dry to touch performance to higher saturation point. As an example Magna Dental Model Beige the cleaner needs replacing after 200 platform washes. On how to use Hydrometer, please read 2 and 3 .

USPs

- Dry to touch after post curing
- Effective cleaning for all parts, including those with difficult to reach cavities
- Wash clean in only 10 minutes
- Reduces post curing time
- Long lasting
- Biofriendly
- No need to rinse with hot water
- Leaves no white mark residue
- Non-flammable solvent

Properties

Colour	Light red
Density	1 g/cm ³
Viscosity	9 cPs @25°
Water miscibility	100% water miscible
Flash Point	Non-flammable liquid >75 °C (Closed Cup)
Odour	Negligible

Available in 1L, 5L and 20L bottles

STANDARD OPERATION PROCEDURE PHOTOCENTRIC RESIN CLEANER 30 HYDROMETER READING

QSafetyC

Symbol	Description
	Visual Inspection is required
	Measurement equipment is required to check dimensions
	Quality Checking and/or administration are required
	Mandatory: Check all machine, tool and equipment
	Mandatory: Safety Glasses must be worn (use them all the time, this sign is for special attention)
	Mandatory: Safety Gloves must be worn (use them when necessary, this sign is for special attention)
	Follow HSE requirements all the time (this sign is for special attention)

RESIN CLEANER USAGE MEASUREMENT



300mm tall graduated cylinder glass or plastic.
(example RS Stock No 461-0875)



Digital thermometer.
(example RS Stock No.123-3215)



Hydrometer.
(example Brannan Hydrometer,
1-1.2 ° SG, RS Stock No. 380-5044)

RESIN CLEANER USAGE MEASUREMENT



Make sure you are wearing safety goggles.



Make sure you are wearing appropriate nitrile gloves.

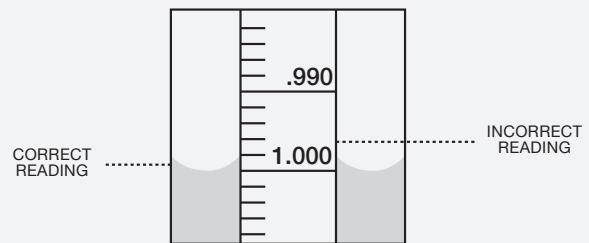
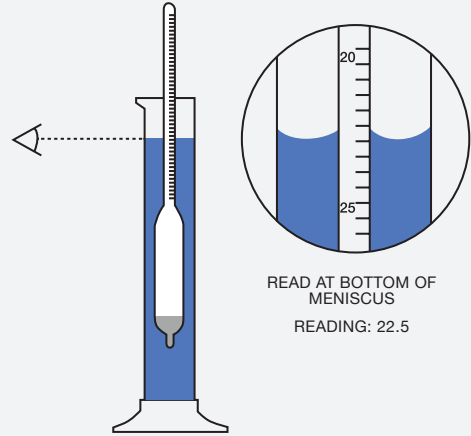


Fill the measuring cylinder with approximately 220mls of used resin cleaner.

NOTE: Advise taking measurements under red light to mitigate curing of cleaner at saturation level.



Place the hydrometer into the liquid in the cylinder and read the value.



- Hydrometer reading of fresh resin cleaner = ~ 0.970
- Change Resin Cleaner at 1.02 reading.
- Clean the Hydrometer by rinsing with fresh water and store safely.
- Return the decanted resin cleaner liquid to the bulk tank.
- Rinse and dry the measuring cylinder and store safely.

NOTE: The recommended Hydrometer only reads above 1, if the Hydrometer floats below the scale it means your resin cleaner is not yet saturated.